

METASIS LAB

Chemical, Physical, Metallurgical Testing of Metals, Noise, Vibration, Surface Roughness, Salt Spray, PMI. Test, Lux Measurement

AN ISO 9001:2015 CERTIFIED

B-13, Opp. Kelhapur Axle Ltd., MIDC Shiroli, Kelhapur - 416122. Cell: +9922437590, 7721995959, Email: kelhapurmetasys@gmail.com, Website: www.metaltestinglab.net

TEST REPORT

M/s Indo - Spark Construction Services Kolhapur

Test Report No.- G 9618 Date - 01.03.2025

Your Ref. - Challan No. - 6832

Date - 26.02.2025

Sample Description - TBA M 12 x 100, Wedger Ancher (Stud) Material - 5.8

The above sample has been tested and results are as below

Chemical Analysis			s	Plating Thickness		
Element	Observed					
Liement	%	Min	, Max			
C %	0.105	****	0.550	18 - 23 μm (Micron)		
S 1/4	0.013		0.060			
Р%	0.017	keena	0.050			

Remark- Chemical report of sample material tested as meet with the requirement of IS 1367(Part 3): 2002 Class 5.8

Authorized/Signature

P.T.O. Terms & Conditions



METASIS LAB

Chemical, Physical, Metallurgical Testing of Metals, Noise, Vibration, Surface Roughness, Salt Spray, PMI. Test, Lux Measurement

AN ISO 9001:2015 CERTIFIED

B-13, Opp. Kolhapur Axle Ltd., MIDC Shiroli, Kolhapur - 416122. Cell: +9922437590, 7721995959, Email: kolhapurmetasys@gmail.com, Website: www.metaltestinglab.net

TEST REPORT

M/s Indo - Spark Construction Services Kolhapur

Test Report No.- G 9622 Date - 01.03.2025

Your Ref. - Challan No. - 6832

Date - 26.02.2025

Sample Description - TBA M 12 x 100, Wedger Ancher (Nut) Material - 5.8

The above sample has been tested and results are as below

Chemical Analysis				Plating Thickness		
Element	Observed Specified		24 20 (14:			
Licinent	%	Min	Max	34 - 39 μm (N	licron)	
С%	0.157		0.550	Hardness In HRB		
S %	0.012		0.060	Observed	Specified	
Р%	0.016		0.050	92 - 93	82 Min.	

Remark- Chemical report of sample material tested as meet with the requirement

of IS 1367(Part 3): 2002 Class 5.8

ed Signature

P.T.O. - Terms & Conditions



METASIS LAB

Chemical, Physical, Metallurgical Testing of Metals, Noise, Vibration, Surface Roughness, Salt Spray, PMI. Test, Lux Measurement

AN ISO 9001:2015 CERTIFIED

B-13, Opp. Kolhapur Axle Ltd., MIDC Shiroli, Kolhapur - 416122. **Cell: +9922437590, 7721995959,** Email: kolhapurmetasys@gmail.com, Website: www.metaltestinglab.net

TEST REPORT

M/s Indo - Spark Construction Services Kolhapur

Test Report No.- G 9624 Date - 01.03.2025

Your Ref. - Challan No. - 6832

Date - 26.02.2025

Sample Description - TBA M 12 x 100, Wedger Ancher (Washer) Material - 5.8

The above sample has been tested and results are as below

Plating Thickness	Hardness In HRB			
	Observed	Specified		
16 - 20 μm (Micron)	85 - 86	82 Min.		

Authorited Signature

INDO-SPARK CONSTRUCTION SERVICES

FINAL INSPECTION REPORT 27/02/2025 DATE

> **BATCH** NO

QTY 7200

212 158 100 DRG .NO

REV

NUMBER

PART NAME

TBA 12X100 MM

							JOB NO		
BALLOON NO	PARAMETER	SPECIFICATION	INSTRUMENT	INSPECTION FREQUENCY	1	2	3	4	5
1	TOTAL LENGTH	100 +/- 1	VERNIER	5 IN BATCH	101.16	101.35	101.14	101.1	100
2	CLIP DIA	12	MICROMETER	5 IN BATCH	12.02	11.88	11.98	11.99	12.00
3	CLIP LENGTH	20	VERNIER	5 IN BATCH	20	20	20.2	19.99	20.1
4	THREADING	M12 X 1.75	THREAD PLUG GAUGE	5 IN BATCH	ОК	ОК	OK	ОК	OK
5	BATCH IDENTIFICATION	As per ISO 898	VISUAL	REPORT TO CONFIRM	ОК	ОК	ОК	ОК	ОК
6	SPECTRO	As per ISO 898	SPECTORMETER	REPORT TO CONFIRM	ОК	ОК	ОК	ОК	ОК
7	TENSILE TEST REPORT	I-20820	TENSILE TEST MACHINE	REPORT TO CONFIRM	ОК	ОК	ОК	ОК	ОК
8	ZINC PLATING THICKNESS	ISO 4042	DFT METER		ОК	ОК	OK	ОК	OK

OTHER

1) MATERIAL TEST REPORT : SPECTRO

G9618 REPORT No

2) MATERIAL TEST REPORT : TENSILE Test

Report No

3) HEAT TREATMENT REPORT: Not Applicable

G9618 Checked By 4) Zinc

SPECTRO REPORT	Specification as per ISO 898	OBSERVED			
C (%)	0-0.55 MAX	0.105			
P (%)	0-0.050 MAX	0.017			
S (%)	0-0.060	0.013			
Tensile Test	_				

Approved By